



## Kitsap Modular Planter Walls

Kitsap is a modular metal planter wall that bolts together to allow virtually unlimited flexibility to sculpt spaces. This system, built in our Port Orchard, Washington plant, can be fabricated in powder-coated aluminum, powder-coated mild steel, or weathering steel. The customizable solution can fit any application. Connect with a Tournesol Advisor to review your plans.

# Kitsap Modular Planter Walls

## START FROM THE KIT-OF-PARTS

Tournesol has created a kit-of-parts to simplify designing with Kitsap. These parts are simplistic by design and allow you to modify their length, height, and other features quickly. To download the kit-of-parts log in to [tournesol.com/resources/cadmodels](https://tournesol.com/resources/cadmodels) and use the drop-down menus to select Pots & Planters and Kitsap. Check the box next to your preferred file format and download the 'Kitsap Kit-of-Parts.'

## START FROM PLANS

You can use plans and drawings of any kind to start your project, and a Tournesol Advisor will connect with you to discuss details.

## MAKE MODIFICATIONS

Use the kit-of-parts in your plan and modify them to suit your project or draw walls as desired. Provide an elevation drawing as necessary. If your project doesn't fit the design parameters and base requirements below, a Tournesol Advisor is available to review your plans.

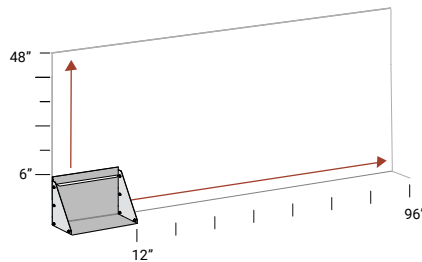
## NEXT STEPS

Contact a Tournesol Advisor or submit a Quote Request on our website and upload your plans. We can help select base style and edge detail and get working on your quote.

## DESIGN PARAMETERS

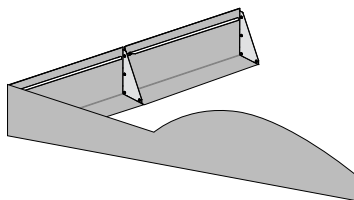
### Dimensions

Unit height 6"- 48".  
Runs of any length,  
units can vary from  
12"L to 96"L.



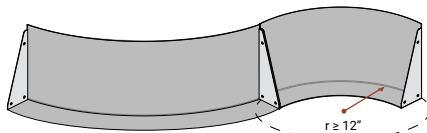
### Elevation

Wall heights can change  
in elevation from 6"- 48".



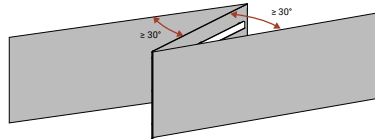
### Curves

Specify any arc  
with a radius  $\geq 12"$ .



### Corners

Specify an inside or  
outside corner  $\geq 30^\circ$ .



## BASE REQUIREMENTS

When planning for modular planter walls, installation surface is an important consideration. Kitsap must be installed on a flat and level surface.



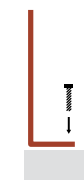
There are two base styles; Anchored and Freestanding. Our advisors can help you select the right base for your project, but in most cases the following holds true:

If you are mounting a cantilever bench, you must select Anchored base.

If you select the Anchored base, you must anchor Kitsap directly to a level concrete slab or curb.

If you level your base with foam, you can use the Freestanding base. Installation still requires screws to prevent slippage.

## BASE STYLES



### Anchored

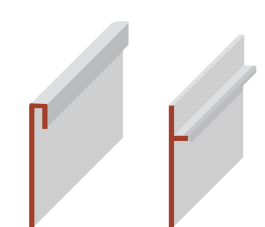
Concrete curb  
Anchored in place  
Must-have for bench



### Freestanding

Foam or concrete slab  
Wider foot  
Cannot support bench

## EDGE OPTIONS



### Lip

### No Lip

## WE'RE HERE TO HELP

Tournesol's Advisors are here to help you at any point in your project, from planning and quoting to assembly and installation.

[tournesol.com/advisors](https://tournesol.com/advisors)

## REQUEST A QUOTE

When you are ready to get pricing, submit your plans and project information at [tournesol.com/request-quote](https://tournesol.com/request-quote).

# Kitsap Materials

## POWDER-COATED ALUMINUM

Our Aluminum Kitsap Modular Planter Walls resist corrosion, do not rust, and are easy to maintain. Kitsap is fabricated from 1/8" thickness of ASTM B209 5052-H32 marine-grade aluminum alloy, using precision engineering, welded stiffeners and FEA (Finite Element Analysis). With a single material thickness, we are able to ensure lightweight products and consistent edge detail at any scale.

Tournesol's Aluminum Kitsap Modular Planter Walls match Kitsap Steel's performance but weigh only 40-60% of steel, easing delivery, installation, and meeting on-structure load constraints.

Our production process involves precise laser-cutting and welding for clean edges and watertightness. Then products are dry steam washed and pretreated with a closed loop environmentally friendly zirconium solution before a zinc-free epoxy primer and AAMA 2604 polyester powder-coat is applied. Aluminum Kitsap Modular Planter Walls are 100% Recyclable.

## POWDER-COATED STEEL

Mild steel planter walls are powder-coated for a durable and long-lasting finish. We clean all metal products before coating with a shot blasting process, apply a zinc-rich primer for a protective layer base, then coat with a high-quality polyester powder-coat.

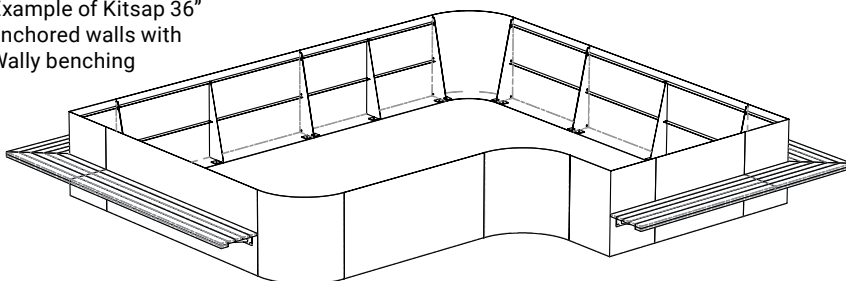
## WEATHERING STEEL

Kitsap weathering steel planter walls begin as steel sheets; the 12 gauge walls are precision cut to specified dimensions on a laser cutter. From there, the pieces move to the Press Brake machine for forming; flat and formed parts are meticulously assembled and precisely welded.

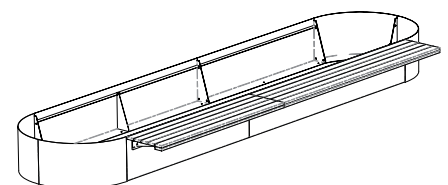
Weathering steel planter walls are shipped with rustic mill-scale finish and may begin to rust in transit. Initial rust patina develops within weeks, while complete rusting may take years to develop. Exact color of patina will change over time from a vibrant orange to a darker brown color. Note that weathering steel can stain adjacent surfaces. We recommend selecting our powder-coated steel, available in Rust Textured finish, for use with cantilevered benches.

## COMBINE WITH WALLY BENCHES:

Example of Kitsap 36" anchored walls with Wally benching

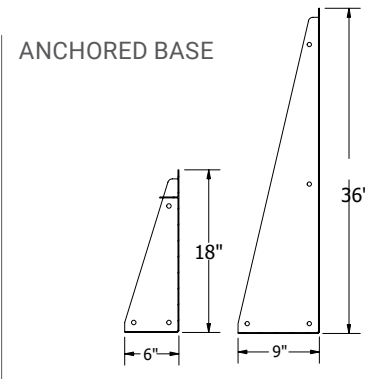
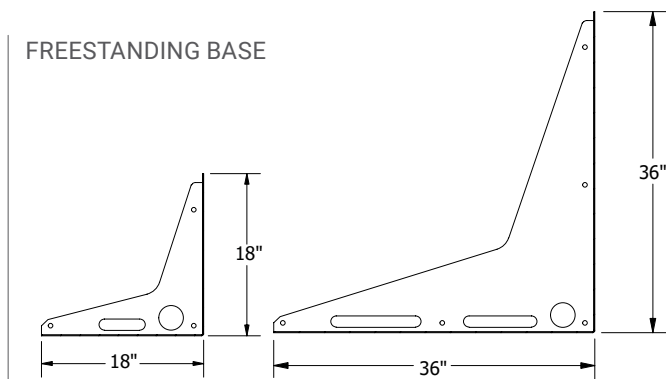
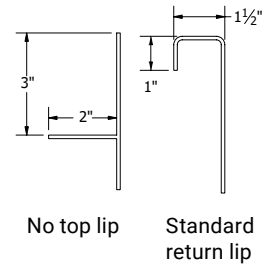


Example of Kitsap 18" anchored walls with Wally benching



# Kitsap Budgetary Pricing

The versatility of the Kitsap system makes nearly every planter wall project possible. It also makes it very difficult to include in a price list! We no longer price planter wall elements by the piece. Instead, we assess the layout, including the length, wall height, material, and configuration required to develop a price specifically for the project. As a means of estimating the budget cost or to determine feasibility of an installation, we are pleased to provide approximate linear foot and unit costs for a variety of configurations.



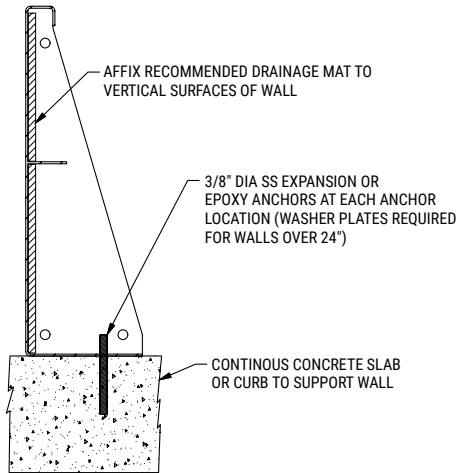
Pricing is approximate and depends on the details of the application. Contact an Advisor to discuss the project.

		WEATHERING STEEL		POWDER-COATED STEEL		POWDER-COATED ALUMINUM	
		Anchored	Freestanding	Anchored	Freestanding	Anchored	Freestanding
<b>STRAIGHT WALLS</b>	6" - 12"H	5.10	6.00	7.25	8.60	7.25	8.60
	13" - 18"H	6.10	8.40	8.70	11.80	8.70	11.80
	19" - 30"H	9.60	15.70	13.30	21.30	13.30	21.30
	31" - 42"H	13.30	23.50	19.20	31.40	19.20	31.40
	43" - 48"H	17.80	27.20	24.60	36.20	24.60	36.20
Price: per linear inch							
<b>CURVED WALLS</b>	6" - 12"H	8.30	9.90	11.70	14.00	11.70	14.00
	13" - 18"H	9.10	12.50	12.90	17.60	12.90	17.60
	19" - 30"H	13.00	21.40	18.00	28.90	18.00	28.90
	31" - 42"H	28.10	49.70	40.40	66.20	40.40	66.20
	43" - 48"H	33.10	50.70	45.50	67.20	45.50	67.20
Price: per linear inch							
<b>90° CORNERS</b>	6" - 12"H	430.00	475.00	590.00	650.00	590.00	650.00
	13" - 18"H	485.00	530.00	655.00	720.00	655.00	720.00
	19" - 30"H	655.00	720.00	845.00	930.00	845.00	930.00
	31" - 42"H	845.00	930.00	1100.00	1210.00	1100.00	1210.00
	43" - 48"H	985.00	1085.00	1315.00	1450.00	1315.00	1450.00
Approximate cost per 24" L corner							

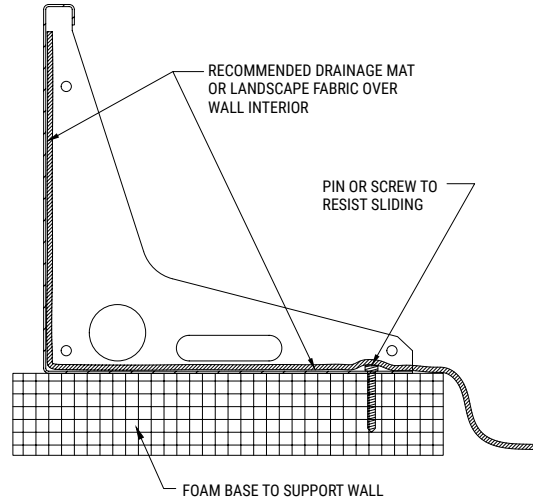


# Kitsap Technical Details

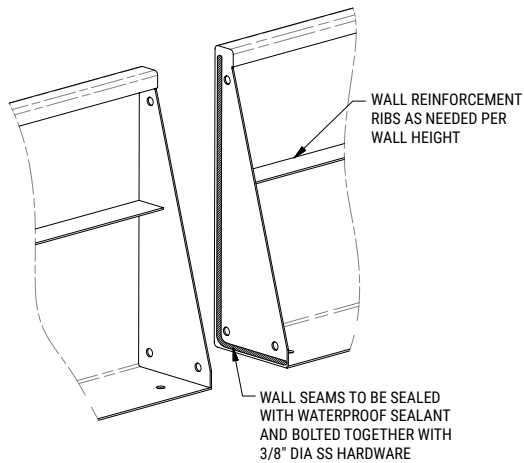
## ANCHORED BASE DETAIL



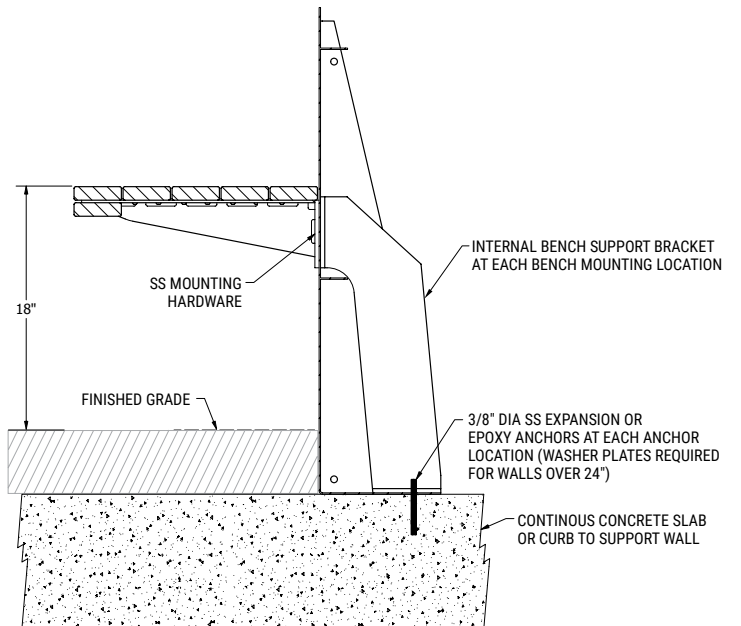
## FREESTANDING BASE DETAIL



## SEGMENT ATTACHMENT DETAILS



## CANTILEVERED MOUNTING



## OPTIONAL ACCESSORY POCKETS



# Kitsap Steel Finite Element Analysis (FEA) Results

Kitsap modular planter walls are run through a finite element analysis (FEA) to determine the degree of wall flex for typical field applications. Each analysis is done by stressing the walls with a simulated live-load hydrostatic force (filling the unit with water). Each wall moves less than ¼" over the length of the wall, whether in anchored or freestanding configurations. These tests are available for each individual unit, although they have also been analyzed in typical larger-system integrations.

## Kitsap Sample Testing

96"L x 36"H

Anchored Base

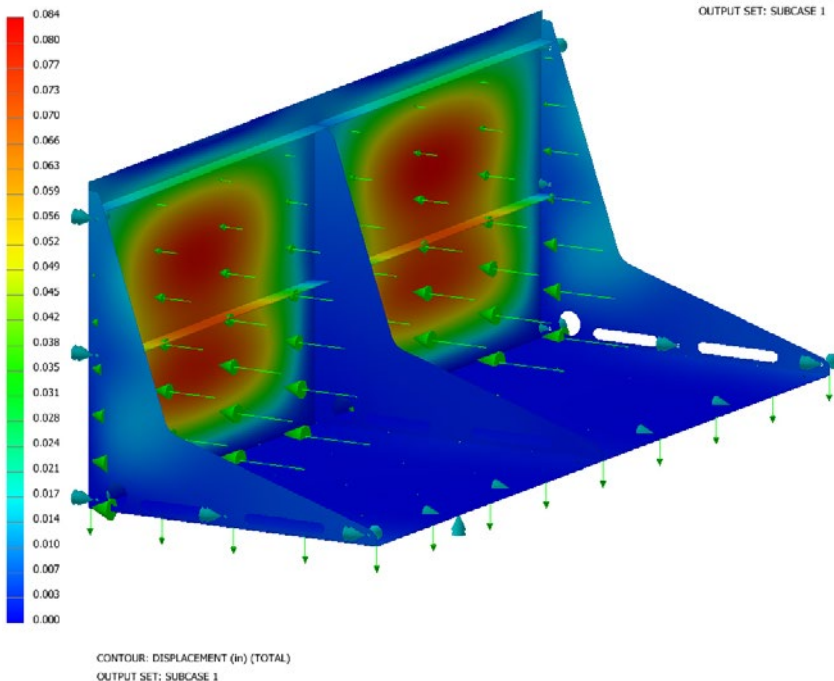
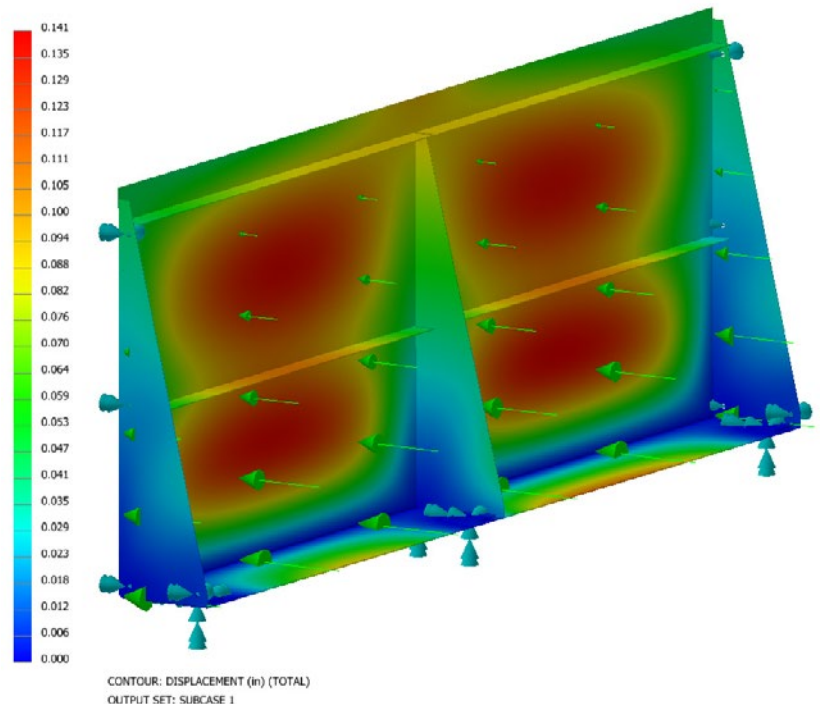
Edge with no lip

### Constraints

The model is fixed via a typical mounting scenario. The base rests on a solid structure (curb or slab) and is anchored at each mounting point provided. A simulated bolted connection is used where the model joins the next section.

### Results

Maximum deformation of this wall was simulated to be 0.140".



## Kitsap Sample Testing

96"L x 36"H

Freestanding Base

Edge with no lip

### Constraints

The model is fixed via a typical mounting scenario. The base rests, fully supported, on a solid structure (structural foam or concrete) and is pinned at each hole in base to resist sliding. A simulated bolted connection is used where the model joins the next section.

### Results

Maximum deformation of this wall was simulated to be 0.084".

Testing based on fabrication using 12 gauge mild or weathering steel. Kitsap Aluminum FEA available upon request. FEA results approximate performance which could be expected from the finished product; actual performance may vary.